## **High Flow Nitrogen Generators**

- Lower cost...eliminates the need for costly gas cylinders
- ▲ Complete package with prefilters, carbon filter, and membrane filter
- Compact frees up valuable floor space
- Eliminates unexpected shutdowns due to a "bad" or empty cylinder
- ▲ Hassle-free, easy to install, easy to operate
- ▲ Safe and reliable
- Expandable modular design

**Parker Balston® High Flow Nitrosource Nitrogen Generators** produce up to 99.5% pure, commercially sterile nitrogen at dewpoints to -58°F (-50°C) from a compressed air supply. All Membrane Nitrogen Generators include a 0.01 micron membrane filter which ensures the nitrogen is completely free of suspended impurities.

Parker Balston High Flow Nitrosource Nitrogen Generators are one of the most effecient membrane systems available with higher recovery rates and lower operating costs than many other membrane systems.

The generators utilize proprietary membrane separation technology. The membrane divides the air into two separate streams: one is 95%-99.5% pure nitrogen, and the other is oxygen rich with carbon dioxide and other trace gases.

The generator separates air into its component gases by passing inexpensive, conventional compressed air through bundles of individual hollow fiber, semi-permeable membranes. Each fiber has a perfectly circular cross section and a uniform bore through its center. Because the fibers are so small, a great many can be packed into a limited space, providing an extremely large membrane surface area that can produce a relatively high volume product stream.

Compressed air is introduced to the center of the fibers at one end of the module and contacts the membrane as it flows through the fiber bores. While oxygen, water vapor and other trace gases permeate the membrane fiber and are discharged through a permeate port, the nitrogen is contained within the hollow fiber membrane, and flows through the outlet port of the module.

Water vapor also permeates through the membrane; therefore, the nitrogen product gas is very dry.



Parker Balston N2-300 Nitrosource Nitrogen Generator

## **Applications**

High thru-put LC/MS contract labs Sample concentrators Nitrogen supply to analytical lab

## **Custom Systems Available**

Flow rates to 2,265 lpm

Delivery presssures to customer's specifications

Skid mounted systems with compressor, receiving tank and controls are available

## **High Flow Nitrogen Generators**

The Parker Balston Nitrosource Nitrogen Generators completely eliminate and inconvenient and the high costs of nitrogen Dewars and cylinders. There is no need to depend on outside vendors for nitrogen gas supplies. The hassles of changing dangerous, high pressure cylinders and interruption of gas supplies are completely eliminated. The Balston Systems offer long term cost stability by eliminating uncontrollable vendor price increases, contract negotiation, long term commitments and tank rentals. Once the generator is installed, a continuous nitrogen supply of consistent purity is available within minutes from start-up.

The Parker Balston Nitrosource Nitrogen Generators are complete systems ready to operate as delivered with carefully matched components engineered for easy installation, operation and long term reliability.

The generators are free-standing and housed in an attractive cabinet. Standard features include: high efficiency coalescing prefilters with automatic

drains, an activated carbon filter, and a 0.01 micron membrane final filter. Installation consists of simply connecting a standard compressed air line to the inlet and connecting the outlet to a nitrogen line.

There is no complicated operating procedure to learn or labor intensive monitoring involved. Simply select the purity your process requires, set the flow and pressure, and within minutes high purity, dry nitrogen is available for use!

Once the system is operating, it requires little monitoring. The only maintenance involves changing the coalescing filter

cartridges and activated carbon filter periodically. This is a simple ten minute procedure.

All models also include an oxygen monitor which offers LCD readouts and remote alarm or chart recorder capabilities. An audible alarm signals high or low oxygen concentrations (determined by the application). The oxygen monitor is supplies with alarm relay outputs which may be used to signal a remote alarm, open a backup supply or the process stream, or close the process flow.

Flow Rates (Ipm) @ 100 psig, 68°F							
Model	99.5%	99%	98%	97%	96%	95%	
N2-300	200	311	538	736	935	1133	
N2-400	297	467	807	1104	1402	1699	
N2-600	396	623	1076	1473	1869	2266	

Model	N2-300	N2-400	N2-600
Atmospheric Dewpoint	-58°F (-50°C)	-58°F (-50°C)	-58°F (-50°C)
Commercially Sterile	Yes	Yes	Yes
Particles >0.01 micron	None	None	None
Suspended Liquids	None	None	None
Min/Min Operating Pressure (1)	60 psig/145 psig	60 psig/145 psig	60 psig/145 psig
Max Pressure Drop			
(at 95% N2, 125 psig)	15 psig	15 psig	15 psig
Recommended Ambient			
Operating Temperature	70°F (21°C)	70°F (21°C)	70°F (21°C)
Min/Max Inlet Air Temp.	50°F /104°F (10°F /40°F)	50°F /104°F (10°F /40°F)	50°F /104°F (10°F /40°F)
Recommended Inlet Air Temp.	70°F (21°C)	70°F (21°C)	70°F (21°C)
Electrical Requirements	90-250 VAC 50-60 Hz	90-250 VAC 50-60 Hz	90-250 VAC 50-60 Hz
Dimensions	29"W x 31"D x 76"H	29"W x 42"D x 76"H	29"W x 53"D x 76"H
	(74cm x 51cm x 193cm)	(74cm x 79cm x 193cm)	(74cm x 107cm x 193cm
Shipping Weight	660 lbs.	870 lbs.	1,290 lbs.